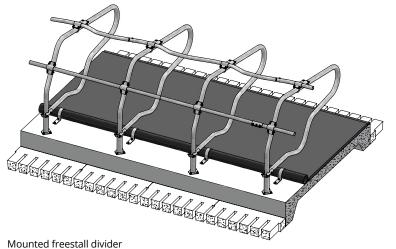
2 Spinder freestall divider model 'Profit'





Mounted freestall divider model 'Profit' for cows

| Freestall divider | 01.10.500 | 01.10.510 | 01.10.513 | |
|------------------------------|-----------|-----------|-----------|--|
| Measurements wall row (cm) | | | | |
| 220-230 | Х | | | |
| 230-240 | | х | | |
| 240-260 | | | Х | |
| 260-270 | х | | | |
| 270-280 | | Х | | |
| >280 | | | x | |
| Measurements single row (cm) | | | | |
| 220-230 | Х | | | |
| 230-240 | | х | | |
| >240 | | | х | |
| | | | | |
| Measurements double row | / (cm) | | | |
| 430-460 | х | | | |
| 460-480 | | х | | |
| >480 | | | Х | |
| | | | | |

The combinations of the measurements of the stall floor and the model of freestall divider are established to create the maximum space for the animal. Also these measurements prevent from creating precarious room between a wall and a row of dividers.

Freestall divider model 'Profit'

Spinder introduced the freestall divider model 'Profit' in 1996. During all these years the 'Profit' has been applauded for it's simple, sturdy construction, it's general applicability and the fact that it is so easy to install. But the most important feature of this model is that the 'Profit' offers excellent cow comfort. And, as the result of the unique design, this divider positions the animals in a straight line in the stalls. Therefore the animals stay much cleaner. Pages 3 and 4 show the technical specifications of this established model.

General applicable

The freestall divider model 'Profit' is mounted "freely" onto the stall floor. Meaning that it is not attached to any support posts or barn supports. The model 'Profit' for cows is produced in 3 lengths: 216, 206 and 190 cm (see page 3). Therefore this model is suitable for every situation, new buildings or renovations. One can select the ideal combination of divider length / stall floor length, and achieve the correct position.

Easy to install

The 'Profit' divider is mounted to the concrete floor with a solid foot piece. This foot piece is made of a heavy gauge tubing Ø70 mm (thickness 4 mm), welded on a heavy plate. After mounting the foot piece, the divider, Ø60 mm, is placed loose in the foot piece. By mounting the waved neckbars and head rails appropriately, an extremely stable construction is created.

Allows for a broad range of matting

The open space under the dividers and the far to the front position of the foot piece, allows for easy fitting of almost all kinds of matting. The dimensions of the 'Profit' divider and foot piece are designed for application of the FriesKo waterbed, Dunlomat, or a thin layer of loose bedding. When applying the Spinder Meadow mattress one has to make use of a filling ring to elevate the divider.

Special model for deep litter freestalls

For the deep litter freestalls we have a Profit model with an elevated mounting foot.

It works on the principle of an approx. 15 cm thick litter bed. For extra protection, after hot-dip galvanizing the mounting foot has been treated with a durable epoxy coating.

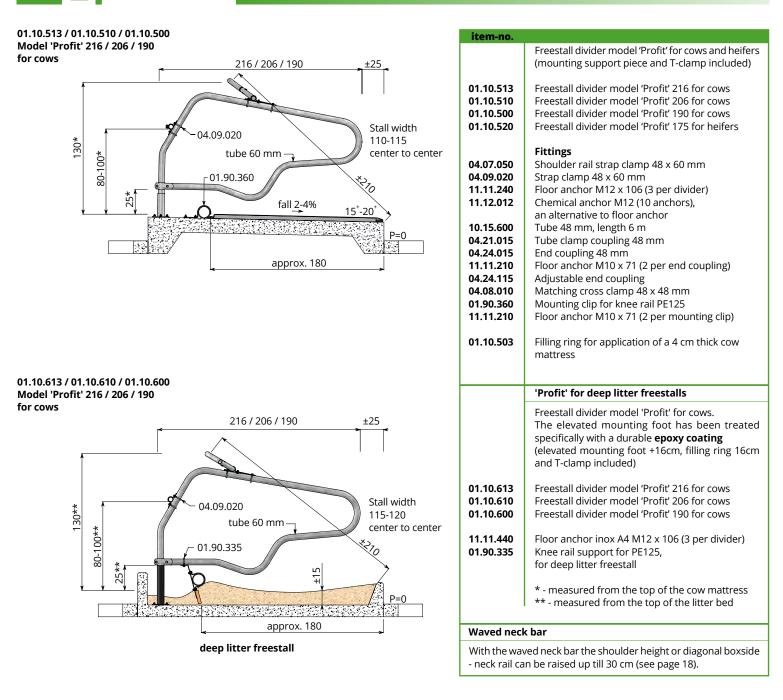
In combination with the also extended retaining knee rail support, the elevated Profit cubicle partition is most suitable for mechanically scattering and levelling the litter bed.

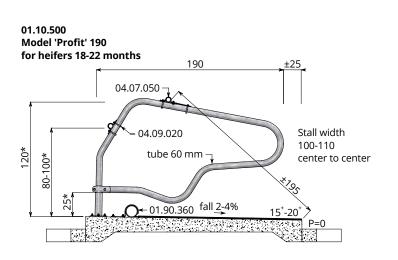
Important advantages:

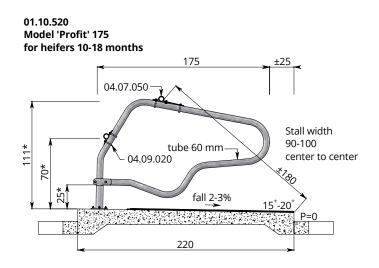
- Optimal resting comfort due to careful design;
- Durability, due to the suspended construction;
- Quick and easy to install;
- All the right dimensions are available;
- Allows for all types of matting materials;
- Special deep litter model;



Spinder freestall divider model 'Profit'







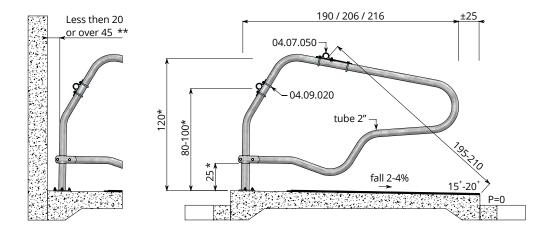


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When to use which Profit model?

 In the case of a row of stalls against a wall, the critical distance between the wall and the freestall divider (<20 and >45 cm) determines the selection between Profit 190, Profit 206 or Profit 216;

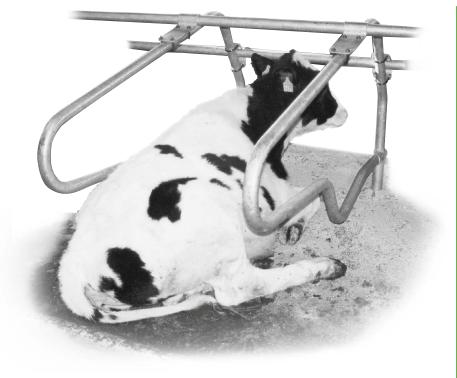


- * Dimension is based on the use of Dunlomat, waterbed or sawdust as bedding. At the use of so-called cow mattresses, this dimension has to be adjusted, depending on the thickness of the mattress, with a filling ring.
- ** In case of measurements between 20 and 45 cm, the space needs to be filled to avoid cows from being trapped.



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4 Spinder freestall divider model 'Profit'

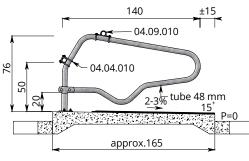


In a modern dairy operation much attention is paid to young stock, and especially to the housing of the young animals. The freestall dividing system is used for all age categories. At a very early age the young animals can get familiar with dry, comfortable and safe stalls, adjusted to their size. A proper, hygienic environment is essential for the development of these animals, and therefore required for an optimal performing dairy cow. With this in mind, Spinder has designed the freestall 'Profit' for every age group. The 'Profit' freestall dividers for young heifers and calves are made of 48 mm tubing, and have all the features and advantages of the dividers for cows and heifers.

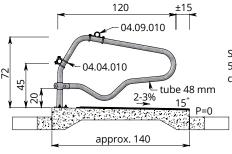
| 01.10.540 Model 'Profit' for heifers 6-10 months | 165 | ±15. |
|--|-----|--|
| 95* 20* 64* | 200 | Stall width 80-90 center to center - tube 48 mm $15^{+}-18^{+}$ P=0 |

| item-no. | | | |
|------------------------|---|--|--|
| 01.10.540 | Freestall model 'Profit' 165 for heifers | | |
| 01.10.560 | Freestall model 'Profit' 140 for calves | | |
| 01.10.580 | Freestall model 'Profit' 120 for calves | | |
| | Mounting support pieces and T-clamps are included with all freestall dividers | | |
| 04.09.010 | Fittings Strap clamp 48 x 48 mm | | |
| 04.04.010 | Wire clamp 48 x 48 mm | | |
| 11.11.240 | Floor anchor M12 x 106 (3 per divider) | | |
| 11.12.012 | Chemical anchor M12 (10 anchors), an alternative to floor anchor | | |
| 10.15.600 | | | |
| | Tube 48 mm, length 6 m | | |
| 04.21.015 04.24.015 | Tube clamp coupling 48 mm End coupling 48 mm | | |
| 11.11.210 | Floor anchor M10 x 71 (2 per end coupling) | | |
| 04.24.115 | Adjustable end coupling | | |
| 04.08.010 | Matching cross clamp 48 x 48 mm | | |
| 04.00.010 | Matering cross clamp 40 x 40 mm | | |
| 01.10.543 | Filling ring for application of a 3 cm thick cow mattress | | |
| | * - measured from the top of the cow mattress | | |

01.10.560 Model 'Profit' for calves 2-6 months



Stall width 60-70 center to center 01.10.580 model 'Profit' for calves ½-2 months



Stall width 50-60 center to center



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